Dart Aerospace Ltd. Monday, 1/7/2008 11:28:37 AM Date Kim Johnston User: **Process Sheet** 1 **Drawing Name** : STUD : CU-DAR001 Dart Helicopters Services Customer Job Number : 36593 **Estimate Number** : 11859 : D2374 **Part Number** P.O. Number - D2374 REV A : 1/7/2008 S.O. No. : **Drawing Number** This Issue : NC : N/A Prsht Rev. Project Number : 11 : MACHINED PARTS : A First Issue Type **Drawing Revision** : 34345 Previous Run Material Due Date : 1/25/2008 Qty: 40 Um: Each Written By Checked & Approved By : Est. Reformat; Made on Cobra KJ/RF Comment **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: MDELRINR1000 Delrin Round Bar 1" 1.0 Comment: Qty.: 0.1335 f(s)/Unit Total: 5.3382 f(s) Delrin Round Bar 1" Material: Black Acetal (Delrin) 1.00" Ø Rod (M-DELRIN-R1.000) J.F. 08/0//14 HARDINGE 2.0 HARDINGE CNC LATHE SMALL Comment: HARDINGE CNC LATHE SMALL Turn blank as per Folio FA156 and Dwg D2374 Deburr as required 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHIN Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 SECOND CHECK QC8 Comment: SECOND CHECK 5.0 HAAS1 HAAS CNC VERTICAL MACHINING #1 Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA156 and Dwg D2374 6.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Page 1

W /O:			WORK ORDER CHANGES					
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Category:	NCR: Y	es No DG	QA:	_ Date: _	
				Q.A	: N/C Close	ed:	Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE		Description of NC	Corrective Action Section B			Verification			
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		Approval Chief Eng	Approval QC Inspector	
		16							
		4							
				-					

NOTE: Date & initial all entries

Monday, 1/7/2008 11:28:37 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: STUD Customer: CU-DAR001 Dart Helicopters Services Job Number: 36593 Part Number: D2374 Job Number: Seq. #: Description: Machine Or Operation: SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr as required SECOND CHECK 8.0 QC8 Comment: SECOND CHECK PACKAGING RESOURCE #1 9.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_ FINAL INSPECTION/W/O RELEASE 10.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE 08.01.21 mi 2005/1/21 Job Completion

Dart Ae	rospac	e Ltd							
W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cat	egory: NC	R: Yes	No DQ	A:	Date:	
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	STEP	Description of NC	Corrective Action Section B			Verificatio		Approval	Approval
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 36593	36593		
Description: Stud	Part Number: D2374			
Inspection Dwg: D2374 Rev: A	Page 1 of 1	1		

FIRST ARTICLE INSPECTION CHECKLIST Χ **First Article Prototype Actual** Drawing Method of **Tolerance** Accept Reject Comments Inspection Dimension **Dimension** 1.000 +/-0.010 0.625 +/-0.010 Ø0.500 +0.005/-0.000 +0.005/-0.000 Ø0.313 +/-0.010 R0.062 +/-0.010 0.300 +/-0.010 1.313 0.125 +/-0.010 0.772 +/-0.010 R0.563 +/-0.010 Measured by: Audited by: **Prototype Approval:** N/A Date: Date: Date: N/A Change Rev Date Revised by Approv**∉**d 05.04.25

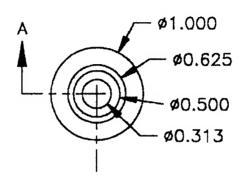
KJ/JLM 😅

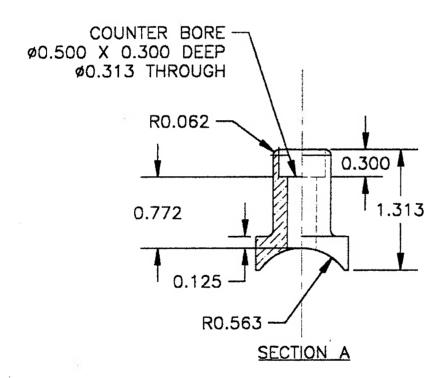
New Issue





DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
Brus	4	D2374 SHEET	1 OF 1
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WITHOUT NOTICE

WORK-ORDER 2

MATERIAL: DELRIN BLACK